



- NOTES -
- 1) PAD PLATE (NOT PART OF THIS MTG. KIT - REF. DRG. NO. M12/0024/0) TO BE WELDED TO A STEEL FOUNDATION AT SITE.
  - 2) TOP PLATE <math>\leq \#11> TO BE BOLTED TO THE LUG/LEG/FLANGE/ETC. OF WEIGHED STRUCTURE.
  - 3) USE TEMPORARY SUPPORT (REF. DRG. NO. M12/0025/0) FOR ERECTION PURPOSE TO AVOID DAMAGE TO LOAD CELL AND MOUNTING KIT. AFTER ERECTION, REPLACE EACH TEMPORARY SUPPORT ONE BY ONE WITH LOAD CELL AND MOUNTING KIT ASSEMBLY.

SR. NO.	DESCRIPTION	SIZE / SPECIFICATION	MATERIAL	REF. CODE NO.	QTY.
16	HEX NUT	M20x2.5	MS/Zn		4
15	PL WASHER	FOR M20	MS/Zn		8
14	SPR WASHER	FOR M20	MS/Zn		4
13	EARTH STRAP	$\phi 5.0 \times 300.0$ , d22	Cu/Ni	M41/0006/0	1
12	HEX BOLT	M20x2.5x75.0	MS/Zn		4
11	TOP PLATE	250.0x150.0x15.0	MS/Zn	M12/0023/0	1
10	IN T E N T I O N A L L Y L E F T B L A N K				
9	PL WASHER	FOR M24	MS/Zn		2
8	SPR WASHER	FOR M24	MS/Zn		2
7	HEX BOLT (FULL THREADED)	M24x3x125.0	MS/Zn		2
6	SHACKLE	70.0x160.0x150.0	MS/Zn	M12/0027/0	1
5	IN T E N T I O N A L L Y L E F T B L A N K				
4	PL WASHER	FOR M20	MS/Zn		4
3	SPR WASHER	FOR M20	MS/Zn		4
2	HEX BOLT	M20x2.5x45.0	MS/Zn		4
1	BOTTOM PLATE	350.0x150.0x15.0	MS/Zn	M12/0026/0	1

CLIENT : . . .

PROJECT : . . .

TOLERANCES - LINEAR: F0.5 HOLES: H13

CH.: 0.5x45° U/C: 1.0x1.0 S.F.: ~

MATERIAL : Mild Steel

TREATMENT/FINISH : Zinc Plated and White Passivated

UNITS mm

SCALE 1:2.5

WT. kg

DOC DWG

APPROVED

CHECKED

DRAWN

NRE

01.04.09

REV.5

REV.4

REV.3

REV.2

REV.1

FILE : MK05836N.DWG

MOUNTING KIT FOR 70310 L/C

15 - 30 t

MK/058/36N

SHEET NO. 1 OF 1 A3